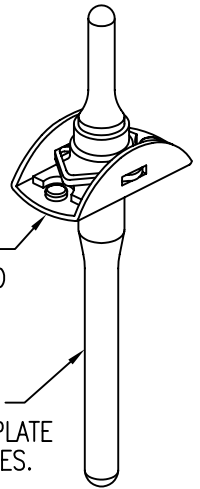


NUTPLATE ATTACHED BY ADHESIVE APPLIED TO THIS SURFACE.

DISPOSABLE ELASTIC FIXTURE HOLDS NUTPLATE WHILE ADHESIVE CURES.



THREAD AND DIMENSION DATA (ALL DIMENSIONS BEFORE PAINT)

PART NUMBER	THREAD T	A MAX	B MAX	D MIN	H MAX	R MIN	U DIA	WEIGHT * LB/100	AXIAL TENSILE STRENGTH LBS MIN
CN609CR08	.164-32 UNC-2B	.745	.454	.224	.250	.070	.164-.224	.54	1720
CN609CR3	.190-32 UNF-2B	.745	.454	.250	.250	.070	.190-.250	.57	2460
CN609CR324	.190-24 UNC-2B	.745	.454	.250	.250	.070	.190-.250	.57	2010
CN609CR4	.250-28 UNF-2B	.948	.554	.312	.295	.070	.250-.312	1.04	4580
CN609CR420	.250-20 UNC-2B	.948	.554	.312	.295	.070	.250-.312	1.04	3760
CN609CR5	.312-24 UNF-2B	1.042	.650	.375	.344	.070	.313-.375	1.52	7390
CN609CR518	.312-18 UNC-2B	1.042	.650	.375	.344	.070	.313-.375	1.52	6360

\* APPROXIMATE WEIGHT WITHOUT INSTALLATION FIXTURE.

BASEPLATE MATERIAL AND FINISH DATA

CODE	MATERIAL	FINISH
CR	A-286 CRES	PASSIVATE

OPTIONAL BASEPLATE PRIMER

CODE	MATERIAL
P	EPOXY PRIMER

NUT MATERIAL AND FINISH DATA

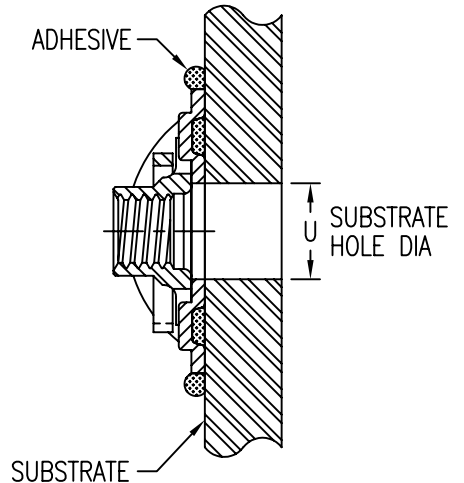
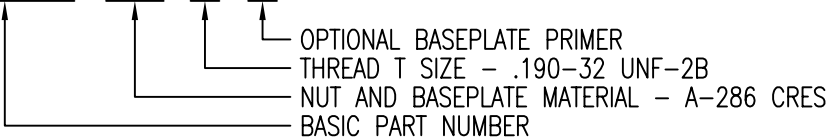
CODE	MATERIAL	FINISH	LUBRICATION
CR	A-286 CRES	PASSIVATE	DRI-FILM LUBE

CLIP MATERIAL AND FINISH DATA

CODE	MATERIAL	FINISH
CR	302, 18-2 MN, OR UNS S24100 CRES	PASSIVATE

EXAMPLE PART NUMBER

CN609 CR 3 P



UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS ARE IN INCHES AND TOLERANCES ARE AS SHOWN BELOW. DIMENSIONAL TOLERANCES AND SYMBOLS PER ANSI Y14.5M-1982.

PROPRIETARY PARTS SHOWN IN THIS DRAWING ARE THE SUBJECT OF ISSUED UNITED STATES AND FOREIGN PATENTS AND PATENTS PENDING. UNAUTHORIZED REPRODUCTION AND/OR DISTRIBUTION OF THIS DRAWING IS SPECIFICALLY PROHIBITED.

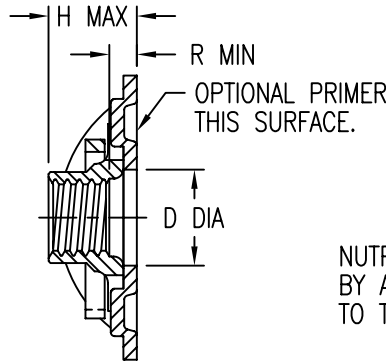
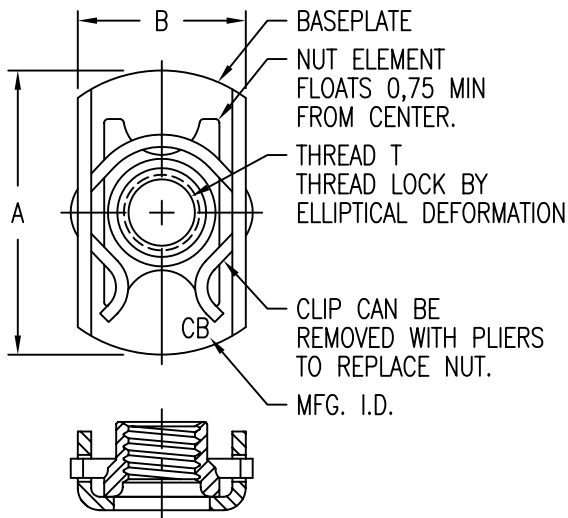
**GLICK BOND**

CARSON CITY  
NEVADA 89706

CAD CN609-1	
ANGLES	±1°
.XX	±.03
.XXX	±.010
.XXXX	±.001

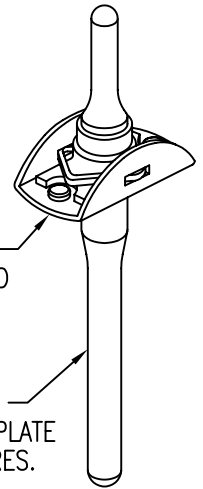
APPROVALS	DATE
DRAWN PMM	18AUG06
CHECKED CGH	18AUG06
RELEASED CGH	18AUG06
REVISED PMM	18AUG06

TITLE NUTPLATE, TWO LUG, ADHESIVE BONDED			
SIZE A	CAGE CODE 66530	DWG. NO. CN609	REV. 3
SCALE 2/1	18AUG06	SHEET 1 OF 2	



NUTPLATE ATTACHED BY ADHESIVE APPLIED TO THIS SURFACE.

DISPOSABLE ELASTIC FIXTURE HOLDS NUTPLATE WHILE ADHESIVE CURES.



THREAD AND DIMENSION DATA (ALL DIMENSIONS BEFORE PAINT)

PART NUMBER	THREAD T	A MAX	B MAX	D MIN	H MAX	R MIN	U DIA	WEIGHT * GRAMS	AXIAL TENSILE STRENGTH kN MIN
CN609CR4M	M4 X 0,7	19,0	11,6	5,50	5,2	1,6	4,0-5,5	2,5	7,6
CN609CR5M	M5 X 0,8	19,0	11,6	6,35	6,2	1,6	5,0-6,35	2,7	10,9
CN609CR6M	M6 X 1,0	24,1	14,1	7,50	7,1	1,6	6,0-7,5	4,6	19,6
CN609CR8M	M8 X 1,0	26,5	16,6	9,50	8,2	1,6	8,0-9,5	6,9	32,8

\* APPROXIMATE WEIGHT WITHOUT INSTALLATION FIXTURE.

BASEPLATE MATERIAL AND FINISH DATA

CODE	MATERIAL	FINISH
CR	A-286 CRES	PASSIVATE

OPTIONAL BASEPLATE PRIMER

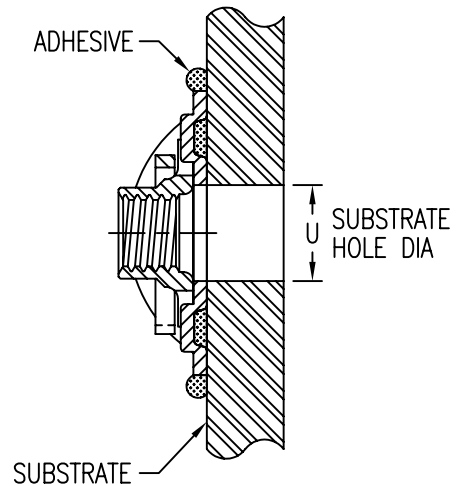
CODE	MATERIAL
P	EPOXY PRIMER

NUT MATERIAL AND FINISH DATA

CODE	MATERIAL	FINISH	LUBRICATION
CR	A-286 CRES	PASSIVATE	DRI-FILM LUBE

CLIP MATERIAL AND FINISH DATA

CODE	MATERIAL	FINISH
CR	302, 18-2 MN, OR UNS S24100 CRES	PASSIVATE



EXAMPLE PART NUMBER

CN609 CR 5M P

OPTIONAL BASEPLATE PRIMER  
 THREAD T SIZE - M5 X 0,8  
 NUT AND BASEPLATE MATERIAL - A-286 CRES  
 BASIC PART NUMBER

UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS ARE IN MILLIMETERS AND TOLERANCES ARE AS SHOWN BELOW. DIMENSIONAL TOLERANCES AND SYMBOLS PER ANSI Y14.5M-1982.

PROPRIETARY PARTS SHOWN IN THIS DRAWING ARE THE SUBJECT OF ISSUED UNITED STATES AND FOREIGN PATENTS AND PATENTS PENDING. UNAUTHORIZED REPRODUCTION AND/OR DISTRIBUTION OF THIS DRAWING IS SPECIFICALLY PROHIBITED.

**GLICK BOND**

CARSON CITY  
NEVADA 89706

CAD CN609-2 METRIC DIMENSIONS		APPROVALS		DATE	TITLE			
ANGLES ±1°		DRAWN PMM		18AUG06	NUTPLATE, TWO LUG, ADHESIVE BONDED			
.X ±0,8		CHECKED CGH		18AUG06	SIZE	CAGE CODE	DWG. NO.	REV.
.XX ±0,25		RELEASED CGH		18AUG06	A	66530	CN609 (METRIC)	3
		REVISED PMM		18AUG06	SCALE	18AUG06		SHEET 2 OF 2