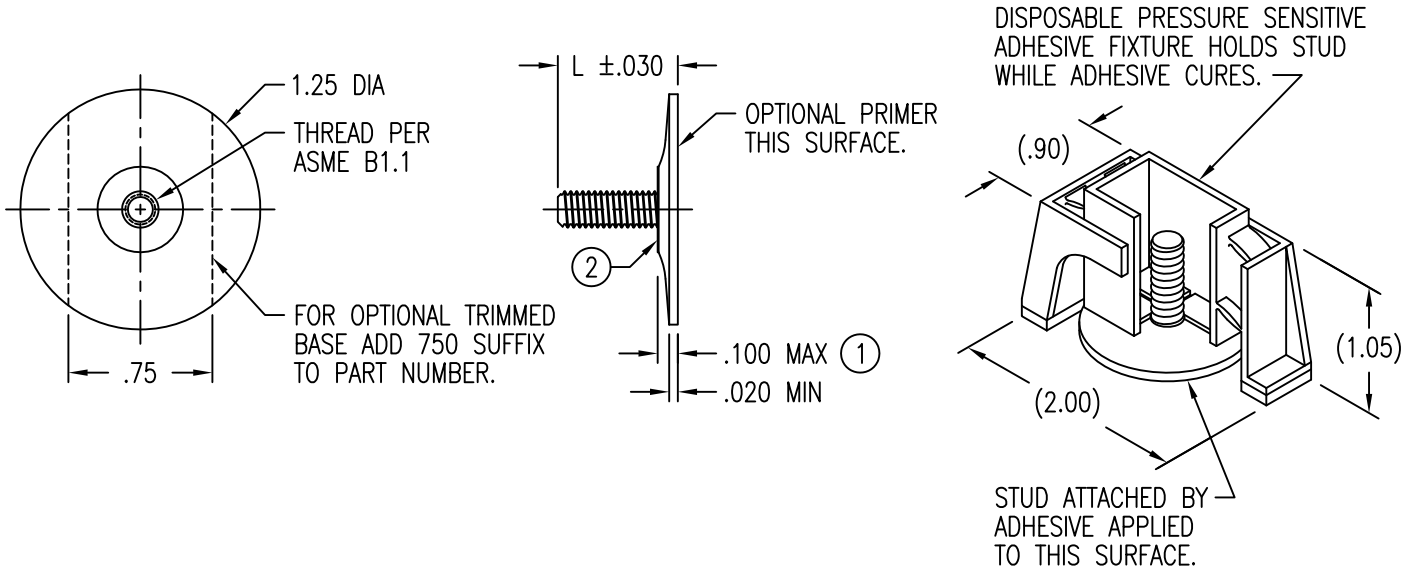


THREAD DATA — LENGTH CODE (LENGTH L IN SIXTEENTHS OF AN INCH)

CODE	THREAD SIZE	.250	.312	.375	.500	.625	.750	.875	1.000	1.250	1.500
632	.138–32 UNC–2A	4	5	6	8	10	12	14	16	20	24
832	.164–32 UNC–2A	4	5	6	8	10	12	14	16	20	24
1024	.190–24 UNC–2A	4	5	6	8	10	12	14	16	20	24
1032	.190–32 UNF–2A	4	5	6	8	10	12	14	16	20	24
1420	.250–20 UNC–2A	–	–	6	8	10	12	14	16	20	24
1428	.250–28 UNF–2A	–	–	6	8	10	12	14	16	20	24
51618	.312–18 UNC–2A	–	–	–	8	10	12	14	16	20	24

BASEPLATE MATERIAL AND FINISH

CODE	MATERIAL	FINISH
AX	ALUMINUM	NONE
AA	ALUMINUM	ANODIZE
CR	300 SERIES CRES	PASSIVATE
CRM	316 CRES	PASSIVATE
C	CARBON/EPOXY	NONE
G	GLASS/EPOXY	NONE

STUD MATERIAL AND FINISH

CODE	MATERIAL	FINISH
AX	ALUMINUM	NONE
CR	300 SERIES CRES	PASSIVATE
CRM	316 CRES	PASSIVATE
S	CARBON STEEL	ZINC PLATE

OPTIONAL BASEPLATE PRIMER

CODE	MATERIAL
P	EPOXY PRIMER

NOTES: 1. COMPOSITE BASE STUD BASE THICKNESS IS .110 MAX.
2. COMPOSITE BASE STUDS HAVE CRES TRIM WASHER.

EXAMPLE PART NUMBER

CS125–1032–10 AA CR 750 P

- P — OPTIONAL BASEPLATE PRIMER
- 750 — OPTIONAL TRIMMED BASE
- CR — STUD MATERIAL (IF DIFFERENT) – 300 SERIES CRES
- AA — BASEPLATE MATERIAL – ALUMINUM, ANODIZED
- 10 — STUD LENGTH L – .625
- 1032 — THREAD SIZE – .190–32 UNF–2A
- CS125 — BASIC PART NUMBER

UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS ARE IN INCHES AND TOLERANCES ARE AS SHOWN BELOW. DIMENSIONAL TOLERANCES AND SYMBOLS PER ANSI Y14.5M–1982.

CAD CS125–1

ANGLES	±1°
.XX	±.03
.XXX	±.010
.XXXX	±.001

APPROVALS		DATE
DRAWN	DAC	18MAY12
CHECKED	DACarlton	18MAY12
RELEASED	KGH	18MAY12
REVISED	DAC	18MAY12

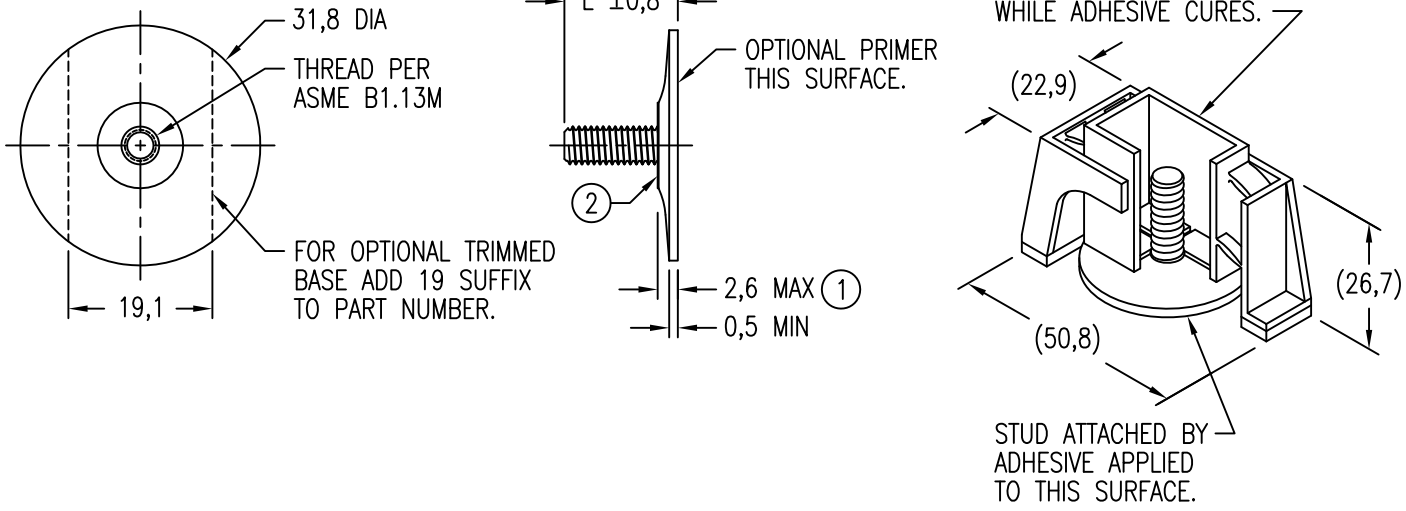
CLICK BOND

CARSON CITY
NEVADA 89706

TITLE: STUD, ADHESIVE BONDED

SIZE	CAGE CODE	DWG. NO.	REV.
A	66530	CS125	11

SCALE 1/1 | 18MAY12 | SHEET 1 OF 2



THREAD DATA — LENGTH CODE (LENGTH L IN MILLIMETERS)

CODE	THREAD SIZE	6	8	10	12	15	18	20	25	30	35
3M	M3 X 0,5 6g	6M	8M	10M	12M	15M	18M	20M	25M	–	–
4M	M4 X 0,7 6g	6M	8M	10M	12M	15M	18M	20M	25M	30M	35M
5M	M5 X 0,8 6g	6M	8M	10M	12M	15M	18M	20M	25M	30M	35M
6M	M6 X 1,0 6g	–	–	10M	12M	15M	18M	20M	25M	30M	35M
8M	M8 X 1,25 6g	–	–	–	–	15M	18M	20M	25M	30M	35M

BASEPLATE MATERIAL AND FINISH

CODE	MATERIAL	FINISH
AX	ALUMINUM	NONE
AA	ALUMINUM	ANODIZE
CR	300 SERIES CRES	PASSIVATE
CRM	316 CRES	PASSIVATE
C	CARBON/EPOXY	NONE
G	GLASS/EPOXY	NONE

STUD MATERIAL AND FINISH

CODE	MATERIAL	FINISH
AX	ALUMINUM	NONE
CR	300 SERIES CRES	PASSIVATE
CRM	316 CRES	PASSIVATE
S	CARBON STEEL	ZINC PLATE

OPTIONAL BASEPLATE PRIMER

CODE	MATERIAL
P	EPOXY PRIMER

NOTES: 1. COMPOSITE BASE STUD BASE THICKNESS IS 2,8 MAX.
2. COMPOSITE BASE STUDS HAVE CRES TRIM WASHER.

EXAMPLE PART NUMBER

CS125–5M 15M AA CR 19 P

- P — OPTIONAL BASEPLATE PRIMER
- 19 — OPTIONAL TRIMMED BASE
- CR — STUD MATERIAL (IF DIFFERENT) – 300 SERIES CRES
- AA — BASEPLATE MATERIAL – ALUMINUM, ANODIZED
- 15M — STUD LENGTH L – 15 mm
- 5M — THREAD SIZE – M5 X 0,8 6g
- CS125 — BASIC PART NUMBER

UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS ARE IN MILLIMETERS AND TOLERANCES ARE AS SHOWN BELOW. DIMENSIONAL TOLERANCES AND SYMBOLS PER ANSI Y14.5M–1982.

CAD CS125–2
METRIC DIMENSIONS

ANGLES	±1°
.X	±0,8
.XX	±0,25

APPROVALS		DATE
DRAWN	DAC	18MAY12
CHECKED	DACarlson	18MAY12
RELEASED	KGH	18MAY12
REVISED	DAC	18MAY12

CLICK BOND
CARSON CITY
NEVADA 89706

TITLE: STUD, ADHESIVE BONDED

SIZE	CAGE CODE	DWG. NO.	REV.
A	66530	CS125 (METRIC)	11

SCALE 1/1 | 18MAY12 | SHEET 2 OF 2