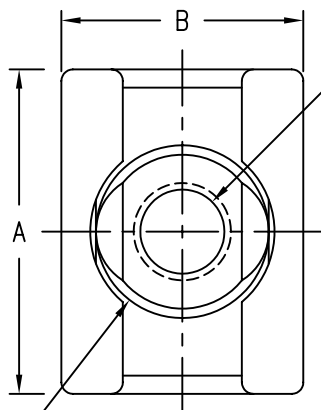
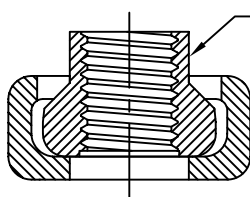


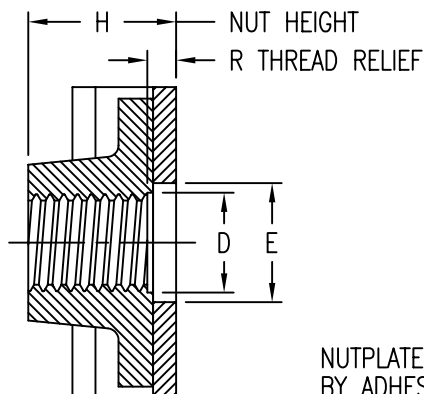


RADIAL FLOAT OF NUT
.030 FROM CENTER.

THREAD PER
MIL-S-8879.
THREAD LOCK
BY MODIFIED
THREAD FORM.

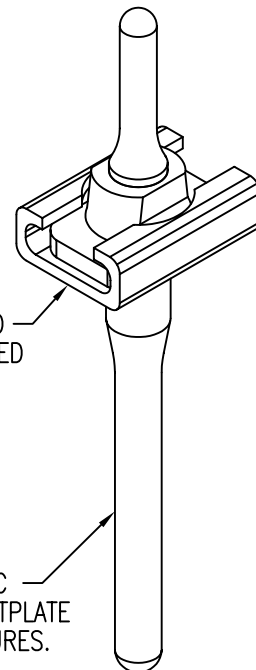


NUT CAN BE REMOVED AND REPLACED
BY SLIDING NUT FROM RETAINER.



NUTPLATE ATTACHED
BY ADHESIVE APPLIED
TO THIS SURFACE.

DISPOSABLE ELASTIC
FIXTURE HOLDS NUTPLATE
WHILE ADHESIVE CURES.



THREAD AND DIMENSION DATA

CODE	THREAD SIZE	A MAX	B MAX	D MIN	E MIN	H MAX	R MIN
4	.2500-28 UNJF-3B	.850	.635	.255	.305	.400	.062

BASEPLATE MATERIAL DATA

CODE	MATERIAL	FINISH
V	POLYETHERIMIDE/GLASS, 350°F	ABRASIVE CLEAN

NUT MATERIAL DATA

CODE	MATERIAL
V	POLYETHERIMIDE/GLASS, 350°F

CB9389 V 4

THREAD SIZE - .2500-28 UNJF-3B
NUT AND BASEPLATE MATERIAL - POLYETHERIMIDE
BASIC PART NUMBER

UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS ARE
IN INCHES AND TOLERANCES ARE AS SHOWN BELOW.
DIMENSIONAL TOLERANCES AND SYMBOLS PER ANSI
Y14.5M-1982.

PROPRIETARY PARTS SHOWN IN THIS DRAWING ARE THE SUBJECT
OF ISSUED UNITED STATES AND FOREIGN PATENTS AND PATENTS
PENDING.
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CLICK BOND

CARSON CITY
NEVADA 89706

APPROVALS		DATE	TITLE			
ANGLES	±1°	DRAWN C/S	6JAN03	NUTPLATE, COMPOSITE, ADHESIVE BONDED		
.XX	±.03	CHECKED DDC/John	6JAN03	SIZE	CAGE CODE	DWG. NO.
.XXX	±.010	RELEASED CGH	10JAN03	A	66530	CB9389
.XXXX	±.001	REVISED DAC	6JAN03	SCALE	2/1	6JAN03
						SHEET 1 OF 1

REV. 1