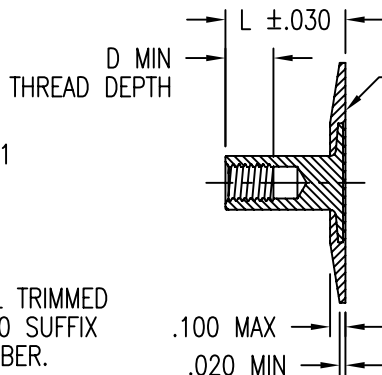
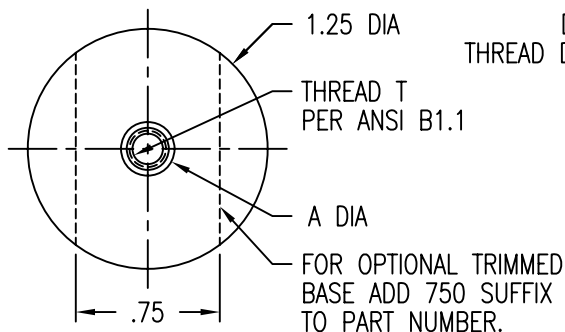
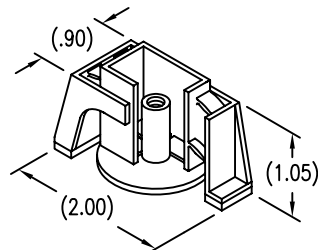


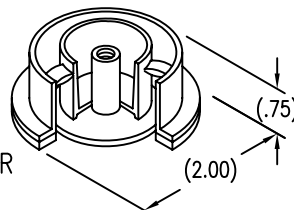


DISPOSABLE PRESSURE SENSITIVE ADHESIVE FIXTURE HOLDS STANDOFF WHILE ADHESIVE CURES.

STANDARD FIXTURE



FOR OPTIONAL ROUND FIXTURE ADD SUFFIX R TO PART NUMBER



LENGTH L DATA (LENGTH L IN SIXTEENTHS OF AN INCH)

CODE	5	6	7	8	9	10	11	12	13	14	15	16	17
L	.312	.375	.437	.500	.562	.625	.687	.750	.812	.875	.937	1.000	1.062
D MIN	.156	.187		.250						.375			

BASEPLATE MATERIAL AND FINISH

CODE	MATERIAL	FINISH
AX	ALUMINUM	NONE
AA	ALUMINUM	ANODIZED
CR	300 SERIES CRES	PASSIVATE
CRM	316 CRES	PASSIVATE
C	CARBON/EPOXY	NONE
G	GLASS/EPOXY	NONE

THREAD AND DIMENSION DATA

CODE	THREAD T	A MAX
440	.112-40 UNC-2B	.217
632	.138-32 UNC-2B	
832	.164-32 UNC-2B	.285
1032	.190-32 UNF-2B	
1420	.250-20 UNC-2B	.380

STANDOFF MATERIAL AND FINISH

CODE	MATERIAL	FINISH
AX	ALUMINUM	NONE
CR	300 SERIES CRES	PASSIVATE

OPTIONAL BASEPLATE PRIMER

CODE	PRIMER
P	EPOXY PRIMER

EXAMPLE PART NUMBER

CN125-1032-10 AA CR 750 P

OPTIONAL PRIMER COATING ON BASEPLATE
 OPTIONAL TRIMMED BASE - .750
 STANDOFF MATERIAL (IF DIFFERENT) - 300 SERIES CRES
 BASEPLATE MATERIAL - ALUMINUM, ANODIZED
 STANDOFF LENGTH L - .625
 THREAD SIZE T - .190-32 UNF-2B
 BASIC PART NUMBER

UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS ARE IN INCHES AND TOLERANCES ARE AS SHOWN BELOW. DIMENSIONAL TOLERANCES AND SYMBOLS PER ANSI Y14.5M-1982.

PROPRIETARY PARTS SHOWN IN THIS DRAWING ARE THE SUBJECT OF ISSUED UNITED STATES AND FOREIGN PATENTS AND PATENTS PENDING. UNAUTHORIZED REPRODUCTION AND/OR DISTRIBUTION OF THIS DRAWING IS SPECIFICALLY PROHIBITED.

CLICK BOND

CARSON CITY
NEVADA 89706

CAD CN125-1

APPROVALS

DATE

TITLE

ANGLES ±1°

DRAWN RJT

31DEC07

STANDOFF, ADHESIVE BONDED

.XX ±.03

CHECKED *JAC*

31DEC07

SIZE

CAGE CODE

DWG. NO.

REV.

.XXX ±.010

RELEASED *ABC*

31DEC07

A

66530

CN125

12

.XXXX ±.001

REVISED RJT

31DEC07

SCALE

1/1

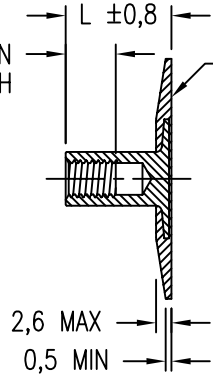
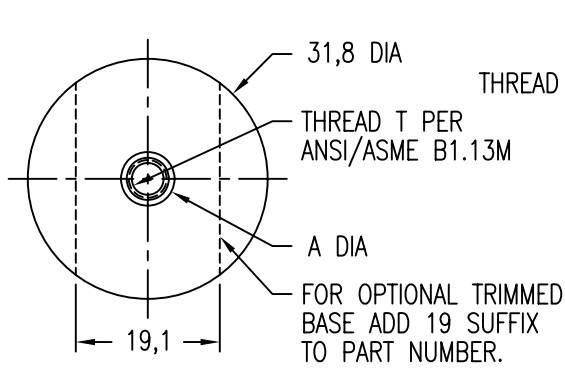
31DEC07

SHEET

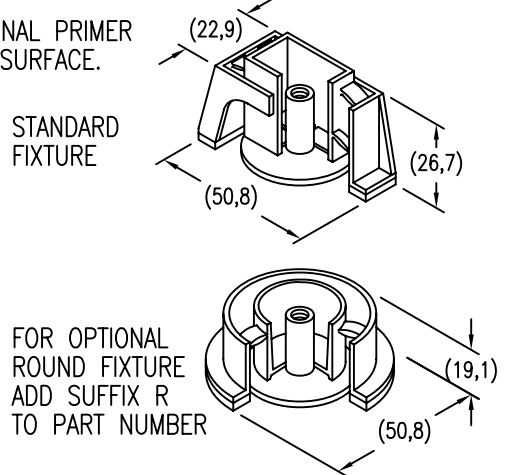
1

OF

2



DISPOSABLE PRESSURE SENSITIVE ADHESIVE FIXTURE HOLDS STANDOFF WHILE ADHESIVE CURES.



LENGTH L DATA (LENGTH L IN MILLIMETERS)

CODE	8M	10M	12M	14M	16M	18M	20M	22M	25M
L	8	10	12	14	16	18	20	22	25
D MIN	4,0	5,0	6,5	9,5					

BASEPLATE MATERIAL AND FINISH

CODE	MATERIAL	FINISH
AX	ALUMINUM	NONE
AA	ALUMINUM	ANODIZED
CR	300 SERIES CRES	PASSIVATE
CRM	316 CRES	PASSIVATE
C	CARBON/EPOXY	NONE
G	GLASS/EPOXY	NONE

THREAD AND DIMENSION DATA

CODE	THREAD T	A MAX
3M	M3 X 0,5 6H	4,35
4M	M4 X 0,7 6H	7,25
5M	M5 X 0,8 6H	
6M	M6 X 1,0 6H	9,65

STANDOFF MATERIAL AND FINISH

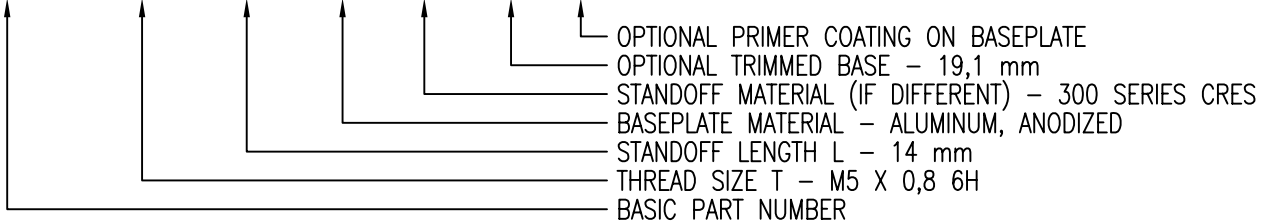
CODE	MATERIAL	FINISH
AX	ALUMINUM	NONE
CR	300 SERIES CRES	PASSIVATE

OPTIONAL BASEPLATE PRIMER

CODE	PRIMER
P	EPOXY PRIMER

EXAMPLE PART NUMBER

CN125-5M 14M AA CR 19 P



UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS ARE IN MILLIMETERS AND TOLERANCES ARE AS SHOWN BELOW. DIMENSIONAL TOLERANCES AND SYMBOLS PER ANSI Y14.5M-1982.

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CARSON CITY
NEVADA 89706

CAD CN125-2 METRIC DIMENSIONS	
ANGLES	±1°
.X	±0,8
.XX	±0,25

APPROVALS		DATE
DRAWN	RJT	31DEC07
CHECKED	<i>[Signature]</i>	31DEC07
RELEASED	<i>[Signature]</i>	31DEC07
REVISED	RJT	31DEC07

TITLE STANDOFF, ADHESIVE BONDED			
SIZE A	CAGE CODE 66530	DWG. NO. CN125 (METRIC)	REV. 12
SCALE 1/1	31DEC07	SHEET 2	OF 2